



american coating technologies

www.amcoating.com

AM 928 Chemical Joint Sealant

Product Description

AM 928 flexible joint sealant is a two component polymer hybrid containing both urethane and novolac resins to provide a resilient and chemical resistance filler for expansion joints and areas where negligible slab movement can occur. This product is an ideal joint filler for secondary containment, immersion service and areas where other similar products would fail due to harsh chemical environment. The two component material (standard) is supplied with a black component and a white component so proper mixing can be easily observed.

Solids By Weight:

100%

Volatile Organic Content:

Zero pounds per gallon

Colors Available:

Medium gray (mixed) Part A is white and Part B is black.

Recommended Thickness:

1/2" to 1 1/2"

Coverage Per Kit:

1 1/4 gallon kit @ 1/2" by 1.0" yields 45-50 lineal feet.

Packaging

1 1/4 gallon kit .16 (approx)
*1 1/4 gallon kit= 9.15# (.95-.98 gallon net) part A and 2.25# (.24-.25 gallon net) part B. (volumes and weights approximate)

Cubic Feet

Mix Ratio:

4 to 1 by volume (9.15# part A to 2.25# part B)

Shelf Life:

6 months in unopened containers

Flexural Strength:

2,945 psi (ASTM D-790)

Tensile Strength:

3,460 psi (ASTM D-412)

Elongation at Break:

43.4% at 70 degrees F (ASTM D-412)

Impact Resistance:

Excellent

Abrasion Resistance:

31.3 mg loss with a 1000 gram total load at 1000 revolutions with a CS10 wheel

Product Type:

Epoxy urethane hybrid

Shore Hardness:

Shore A= 81, shore D= 55

Adhesion:

420 psi (elcometer)- no delamination/concrete failure

Viscosity:

Mixed= 30,000 to 40,000 cps (typical)

Dot Classification:

Part A "not regulated"
Part B "CORROSIVE LIQUID N.O.S., 8, UN1760, PGIII"

Cure Schedule: (70°)

Pot life - 1 1/4 gallon mix 15-25 minutes
Recoat or topcoat 10 hours
Light foot traffic 24 hours
Full cure (heavy traffic) 2-7 days

Application Temperature:

Above 60 degrees F

Chemical Resistance:

| Reagent | Rating |
|-----------------------|--------|
| Xylene | D |
| 1,1,1 trichloroethane | C |
| MEK | A |
| Methanol | B |
| Ethyl alcohol | C |
| Skydrol | C |
| 10% sodium hydroxide | D |
| 50% sodium hydroxide | D |
| 10% sulfuric acid | D |

Recommended For

Recommended for expansion joints in general industry as well as expansion joints of highways, bridges, airports, garages, and marine decks. This product is ideally suited for chemical exposure areas.

Not Recommended For

Not recommended for immersion service for all acids and chemicals.

| | |
|-------------------|---|
| 70% sulfuric acid | B |
| 10% HCl (aq) | D |
| 5% acetic acid | D |

Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

Primer:

None required

Topcoat:

None required. Many epoxies and urethane are compatible.

Limitations:

Color stability may be affected by environmental conditions such as high humidity, chemical exposure, or exposure to certain types of light such as sodium vapor lighting or expose to UV light.

Colors may vary from batch to batch.

Gray color is not from our standard color chart.

Substrate temperature must be 5°F above dew point.

All new concrete must be cured for at least 30 days prior to application.

This product must be mixed very well before using.

See reverse side for application instructions.

Test data based on neat resin.

Physical properties are typical values and not specifications.

See reverse side for limitations of our liability and warranty.

NP928 Instructions:

- 1) PRODUCT STORAGE:** Store product in an area so as to bring the material to normal room temperature before using. Continuous storage should be between 50-90°F. Avoid low temperatures and large temperature fluctuations in storage as these conditions could cause possible product crystallization.
- 2) SURFACE PREPARATION:** All dirt, oil, dust, foreign contaminants and laitance must be removed to assure a trouble free bond to the substrate. We recommend that all loose concrete, previous joint compound or other foreign material to be removed to leave a clean sound joint at least 2" deep. For best results, edges should be sawcut and a one inch backer rod should be placed into the joint leaving approximately 1 to 1 1/2 inches from the top of the backer rod to the top of the joint.
- 3) PRIMER:** No primer is necessary. This material is self-priming. However, any suitable primer can be used.
- 4) PRODUCT MIXING:** It is important that the material be mixed well. Therefore take a few extra minutes to make sure adequate time has been taken to mix the two components together thoroughly. Improper mixing will cause an incomplete cure and soft spots in the joint. Mix four parts (by volume) part A to one part (by volume) part B in an oversized mixing container. Mix well with slow speed mixing equipment until totally streak free being sure to scrape the sides and bottom of the mixing container thoroughly. Avoid high speed mixing as this could force air into the product.
- 5) PRODUCT APPLICATION:** Apply the mixed product by pouring the mixed material into the expansion joint to be repaired. Remove any excess material with a putty knife or similar tool prior to curing. Alternatively, it may also be suitable to let the product become tack free in the joint and then using a razor scraper to cut off or shave the excess above the floor plane. Maintain temperatures within the recommended ranges during the application and curing process. When temperatures are lower, allow more time for this material to cure.
- 6) RECOAT OR TOPCOATING:** No recoating or topcoating is necessary. However, if you opt to topcoat the applied joint compound, allow it to cure before topcoating. It is not necessary to prime over the joint compound prior to topcoating the joint compound. Many epoxies and urethanes can be used. In some instances, especially when excessive expansion joint movement is involved, topcoats may chip. However, most epoxy or topcoat products will adhere to the joint compound very well.
- 7) CLEANUP:** Use xylol
- 8) FLOOR CLEANING:** Caution! Some cleaners may affect the color of the floor installed, test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.
- 9) RESTRICTIONS:** Restrict the use of the area to light traffic use and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle.

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Any use or application other than recommended herein is the sole responsibility of the user. Listed physical properties are typical and should not be construed as specifications.

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